

CATEGORY		CREATED DATE	
STYLE NUMBER		SPECS CREATED BY	
BRAND		REVIEW DATE	
LABEL		SPECS REVIEW ED BY	
		SPECS LAST MOIFIED DATE	
		SPECS MODIFIED BY	

QUALITY PARAMETERS / FABRIC

WEIGHT	REQUIRE 145 GSM / TOLERANCE IS +/- 5 GMS
SHRINKAGE	SHALL BE NO MORE THAN +/- 5% (THE SHRINKAGE BETWEEN THE WIDTH AND LENGTH SHOULD BE IN THE SAME RANGE. EITHER +/- OR -/- . NO +/- OR -/+ READINGS ALLOWED).
TORQUE	LESS THAN 5% AFTER ONE WASH
COLOR FASTNESS	
WET RUB	LIGHT 4 / MEDUIM 3-4/ DARK 3
DRY RUB	LIGHT 4-5/ MEDUIM 4 / DARK 3-4
COLOR CHANGE TO LAUNDERING	LIGHT 4 / MEDUIM 3-4/ DARK 3

SEWING QUALITY

SINGLE NEEDLE LOCK STITCH	13 STITCHES PER INCH - TOLERANCE '+/- 1 SPI
COVER SEAM	11 STSTCHES PER INCH- TOLERANCE '+/- 1
OVERLOCK	10 STSTCHES PER INCH- TOLERANCE '+/- 1
SEWING THREAD	3 PLY SPUN POLYESTER / 80TKT

LABEL POSITION

BRAND LABEL	
W ASH CARE LABEL	ON MAIN LABEL
SIZE LABEL	ON MAIN LABEL
VENDOR CODE	ON MAIN LABEL

SPECIAL INSTRUCTIONS

1. SIDE SEAM
2. SHOULDER TO SHOULDER TAPE TO BE ATTACHED W ITH DOUBLE NEEDLE CHAIN STITCH
3. NECK RIB TO BE DOUBLE FOLD
4. NECK RIB JOINT WITHOUT COVER SEAM
5. FOR THE NEC RIB PLEASE SEE THE ARTWORK
6. ALL COLORS ARE MATCHED UNDER TL-84 STANDARD

